



Appln No.: 09/616,810

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MULTI-LAYER ARTICLES AND METHODS OF MAKING SAME

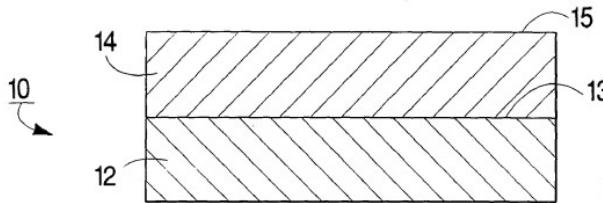


FIG. 1

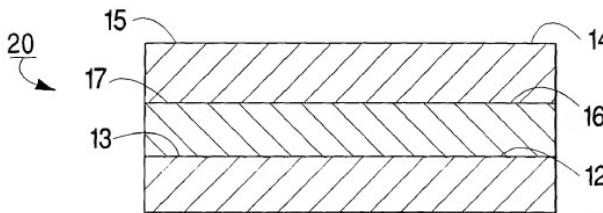


FIG. 2

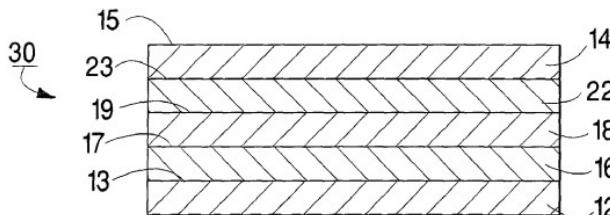


FIG. 3